

Date: Wednesday, 4/19/2006 7:38:38 AM
 User: Kim Johnston

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services Drawing Name : 02.250 SUPPORT
 Job Number : 26715
 Estimate Number : 11057
 P.O. Number : N/A Part Number : D28911
 This Issue : 4/19/2006 S.O. No. : N/A Drawing Number : D2891 REV A1
 Prsht Rev. : NC Project Number : N/A
 First Issue : N/A Type : PURCHASED PARTS Drawing Revision : A1
 Previous Run : N/A Material : N/A Qty: 10 Um: Each
 Written By :
 Checked & Approved By : 06.04.19
 Comment : Est. C 02.11.26 Added P/O KJ

Additional Product

Job Number:



Seq. #:

Machine Or Operation:

Description :

1.0

PG

PURCHASING



Comment: PURCHASING

Issue P/O: 1071

Description: D6104-003

Material: 17-4 PH SS (AMS 5643 OR AISI 630) as per Dwg D6104

Material release note required.

Blank size makes (2) D2891-1

C 02.10.12.4

(10)

2.0

D6104003

17-4 SS Roundbar 3.25"OD



Comment: Qty.: 1.0000 Each(s)/Unit Total : 8.0000 Each(s)

Support 2.25 dia

06.04.19 10

3.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Receive & Inspect for Transit Damage

Ensure Material Release Note is attached

06.05.13 (10)

4.0

MORI SEIKI

MORI SEIKI CNC LATHE LARGE



Comment: MORI SEIKI LATHE

Turn blank for Haas as per Folio FA046

Issue P.O. 2068
turn per DSK 076
06.10.13

06.10.13 (10)

5.0

QC1

INSPECT ALL DIM TO DIM SHEET



Comment: INSPECT ALL DIM TO DIM SHEET

Receive & inspect
for transit damage 06.10.13 (10)

56

Inspect Level 5

En 06.10.13

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes ☒ No ☐ DQA: ☒ ☐ Date: 06/18/13

QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Wednesday, 4/19/2006 7:38:38 AM
User: Kim Johnston

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: 02.250 SUPPORT

Job Number: 26715

Part Number: D28911

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

BAND SAW

BAND SAW



Comment: BAND SAW

Machine as per Folio FA046

Tumble & Deburr

GP 06/10/19
/S.G

06/10/18

X 10 set

7.0

QC2

INSPECT PARTS AS THEY COME OFF MACHINE



Comment: INSPECT PARTS AS THEY COME OFF MACHINE

GP 06/10/19
/S.G

06/10/18

X 2 set

8.0

QC8

SECOND CHECK



Comment: SECOND CHECK

ml

06/10/20

10

9.0

POWDER COATING

POWDER COATING



Comment: POWDER COATING

Powder Coat White Gloss (Ref: 4.3.5.2) as per QSI 005 4.3

yl

06/10/30

X 10 set

10.0

QC3

INSPECT POWDER COAT/CHEMICAL CONVERSION



Comment: INSPECT POWDER COAT/CHEMICAL CONVERSION

Plu 06/10/31

20 m

11.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: 57166

Plu 06/10/31

20 mcp

12.0

DC

DOCUMENT CONTROL



Comment: DOCUMENT CONTROL

Inspection Level 21

Plu

06/10/31

Job Completion



C Loc 06/10/31

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

DART AEROSPACE LTD	Work Order: 26715
Description: Ø2.250 Support	Part Number: D2891-1
Inspection Dwg: D2891 Rev. A1	Page 1 of 1

Inspect dimensions highlighted on inspection sheet drawing D2891 Rev.A1/DSK076 Rev.A and record below:

				Recorded Actual Dimensions					
Dim	Min	Max	Go/No Go Gauge	1	2	3	4	By	Date
Lathe Section									
A	2.274	2.279		2.279	2.279	2.279	2.279		
B	3.702	3.722		3.720	3.714	3.718	3.718		
C	2.564	2.584		2.574	2.576	2.573	2.574		
D	0.718	0.738		0.724	0.729	0.733	0.728		
E	0.090	0.110		0.091	0.095	0.096	0.101		
F	2.464	2.484		2.474	2.473	2.475	2.474		
G	2.029	2.049		2.033	2.039	2.039	2.036		
H	2.964	2.984		2.971	2.974	2.973	2.974		
I	0.913	0.933		0.928	0.922	0.929	0.924		
J	0.022	0.042		0.032	0.032	0.032	0.032		
K	0.090	0.110		0.095	0.094	0.098	0.101		
L									
HAAS Section									
AA	0.188	0.193	DT8706	0.196	0.190	0.190	0.190		
AB	0.240	0.260		0.252	0.250	0.251	0.251		
AC	0.115	0.150		0.129	0.131	0.132	0.133		
AD	0.040	0.060		0.051	0.052	0.051	0.052		
AE	0.010	0.020		0.015	0.015	0.015	0.015		
AF	0.240	0.260		0.250	0.250	0.250	0.250		
AG	0.290	0.310		0.301	0.302	0.301	0.301		
AH	0.115	0.150		0.137	0.137	0.137	0.137		
AI	0.454	0.474		0.464	0.467	0.466	0.466		
AJ	2.779	2.789		2.781	2.783	2.782	2.781		
AK	0.240	0.260		0.250	0.250	0.250	0.250		
AL	1.002	1.042		1.041	1.041	1.041	1.042		
AM	0.053	0.073		0.063	0.063	0.063	0.063		
AN	0.257	0.262	DT8683	0.258	0.258	0.258	0.258		
AO	1.663	1.683		1.667	1.667	1.666	1.667		
AP	0.053	0.073		0.063	0.063	0.063	0.063		
AQ	0.022	0.042		0.032	0.032	0.032	0.032		
AR									
AS									
Accept/Reject									

Measured by: S.G.	Audited by: [Signature]
Date: 06/10/18	Date: 06/10/20

Rev	Date	Change	Revised by	Approved
A	02.12.12	New Issue	KJ/RF	[Signature]

DART AEROSPACE LTD	Work Order: 26715
Description: Ø2.250 Support	Part Number: D2891-1
Inspection Dwg: D2891 Rev. A1	Page 1 of 1

Inspect dimensions highlighted on inspection sheet drawing D2891 Rev.A1/DSK076 Rev.A and record below:

				Recorded Actual Dimensions					
Dim	Min	Max	Go/No Go Gauge	15	26	37	48	By	Date
Lathe Section									
A	2.274	2.279		2.279	2.279	2.279	2.279		
B	3.702	3.722		3.711	3.716	3.714	3.714		
C	2.564	2.584		2.571	2.574	2.574	2.573		
D	0.718	0.738		0.731	0.725	0.730	0.718		
E	0.090	0.110		0.095	0.097	0.094	0.095		
F	2.464	2.484		2.473	2.474	2.474	2.472		
G	2.029	2.049		2.034	2.037	2.039	2.036		
H	2.964	2.984		2.975	2.973	2.974	2.972		
I	0.913	0.933		0.924	0.922	0.921	0.918		
J	0.022	0.042		0.032	0.032	0.032	0.032		
K	0.090	0.110		0.094	0.095	0.093	0.093		
L									
HAAS Section									
AA	0.188	0.193	DT8706	0.190	0.190	0.190	0.190		
AB	0.240	0.260		0.251	0.249	0.250	0.249		
AC	0.115	0.150		0.129	0.124	0.129	0.127		
AD	0.040	0.060		0.050	0.048	0.051	0.052		
AE	0.010	0.020		0.015	0.015	0.015	0.015		
AF	0.240	0.260		0.250	0.250	0.250	0.250		
AG	0.290	0.310		0.304	0.300	0.305	0.301		
AH	0.115	0.150		0.131	0.135	0.136	0.135		
AI	0.454	0.474		0.463	0.458	0.461	0.460		
AJ	2.779	2.789		2.782	2.780	2.778	2.781		
AK	0.240	0.260		0.250	0.250	0.250	0.250		
AL	1.002	1.042		1.042	1.042	1.042	1.042		
AM	0.053	0.073		0.063	0.063	0.063	0.063		
AN	0.257	0.262	DT8683	0.258	0.258	0.258	0.258		
AO	1.663	1.683		1.667	1.675	1.673	1.677		
AP	0.053	0.073		0.063	0.063	0.063	0.063		
AQ	0.022	0.042		0.032	0.032	0.032	0.032		
AR									
AS									
Accept/Reject									

Measured by: J.G. / EP
Date: 06/10/18 06/10/19

Audited by: [Signature]
Date: 06/10/20

Rev	Date	Change	Revised by	Approved
A	02.12.12	New Issue	KJ/RF	[Signature]

DART AEROSPACE LTD	Work Order: 26715
Description: Ø2.250 Support	Part Number: D2891-1
Inspection Dwg: D2891 Rev. A1	Page 1 of 1

Inspect dimensions highlighted on inspection sheet drawing D2891 Rev.A1/DSK076 Rev.A and record below:

				Recorded Actual Dimensions					
Dim	Min	Max	Go/No Go Gauge	1 ^u	2 ¹⁰	3	4	By	Date
Lathe Section									
A	2.274	2.279		2.279	2.279				
B	3.702	3.722		3.714	3.711				
C	2.564	2.584		2.574	2.573				
D	0.718	0.738		0.730	0.731				
E	0.090	0.110		0.094	0.099				
F	2.464	2.484		2.474	2.473				
G	2.029	2.049		2.039	2.037				
H	2.964	2.984		2.974	2.974				
I	0.913	0.933		0.928	0.930				
J	0.022	0.042		0.032	0.032				
K	0.090	0.110		0.095	0.094				
L									
HAAS Section									
AA	0.188	0.193	DT8706	0.190	0.190				
AB	0.240	0.260		0.246	0.246				
AC	0.115	0.150		0.123	0.121				
AD	0.040	0.060		0.046	0.051				
AE	0.010	0.020		0.015	0.015				
AF	0.240	0.260		0.250	0.250				
AG	0.290	0.310		0.305	0.304				
AH	0.115	0.150		0.135	0.136				
AI	0.454	0.474		0.462	0.461				
AJ	2.779	2.789		2.790	2.791				
AK	0.240	0.260		0.250	0.250				
AL	1.002	1.042		1.042	1.042				
AM	0.053	0.073		0.063	0.063				
AN	0.257	0.262	DT8683	0.260	0.260				
AO	1.663	1.683		1.675	1.675				
AP	0.053	0.073		0.063	0.063				
AQ	0.022	0.042		0.032	0.032				
AR									
AS									
Accept/Reject									


Measured by: <i>ES</i>
Date: 06/10/19

Audited by: <i>Sm</i>
Date: 06/10/26

Rev	Date	Change	Revised by	Approved
A	02.12.12	New Issue	KJ/RF	<i>[Signature]</i>

- 1) MATERIAL: 17-4 PH STAINLESS STEEL
HEAT TREAT TO H900 CONDITION
(900°F FOR 1 HR, AIR COOL)
MIN UTS = 170 KSI (38 HRC)
- 2) IDENTIFY WITH DART LOGO (PER DART SUPPLIED GRAPHIC) AND PART NUMBER IN THIS AREA WITH 0.125 HIGH LETTERING 0.010-0.020 DEEP.
- 3) BREAK ALL UNMARKED SHARP EDGES 0.010 TO 0.020
- 4) PART IS SYMMETRIC ABOUT CENTERLINE
- 5) TOLERANCES ARE PER DART QSI 018 (REF. X.XXX = ± 0.010) UNLESS OTHERWISE NOTED
- 6) ALL DIMENSIONS ARE IN INCHES
- 7) FINISH: POWDER COAT WHITE (REF. 4.3.5.2) PER DART QSI 005 4.3



A1	<i>[Signature]</i> 02.01.73	UPDATE DIMS AS MANUFACTURED	
A	00.11.17	NEW ISSUE	
DESIGN	<i>[Signature]</i>	<i>[Signature]</i>	 DART AEROSPACE LTD. HARBESBURY, CHICAGO, CANADA
CHECKED	<i>[Signature]</i>	APPROVED <i>[Signature]</i>	
DATE	00.11.17	DRAWING NO.	REV. A
		D2891	SHEET 1 OF 1
		TITLE	SCALE
		Ø2.250 SUPPORT	1:1

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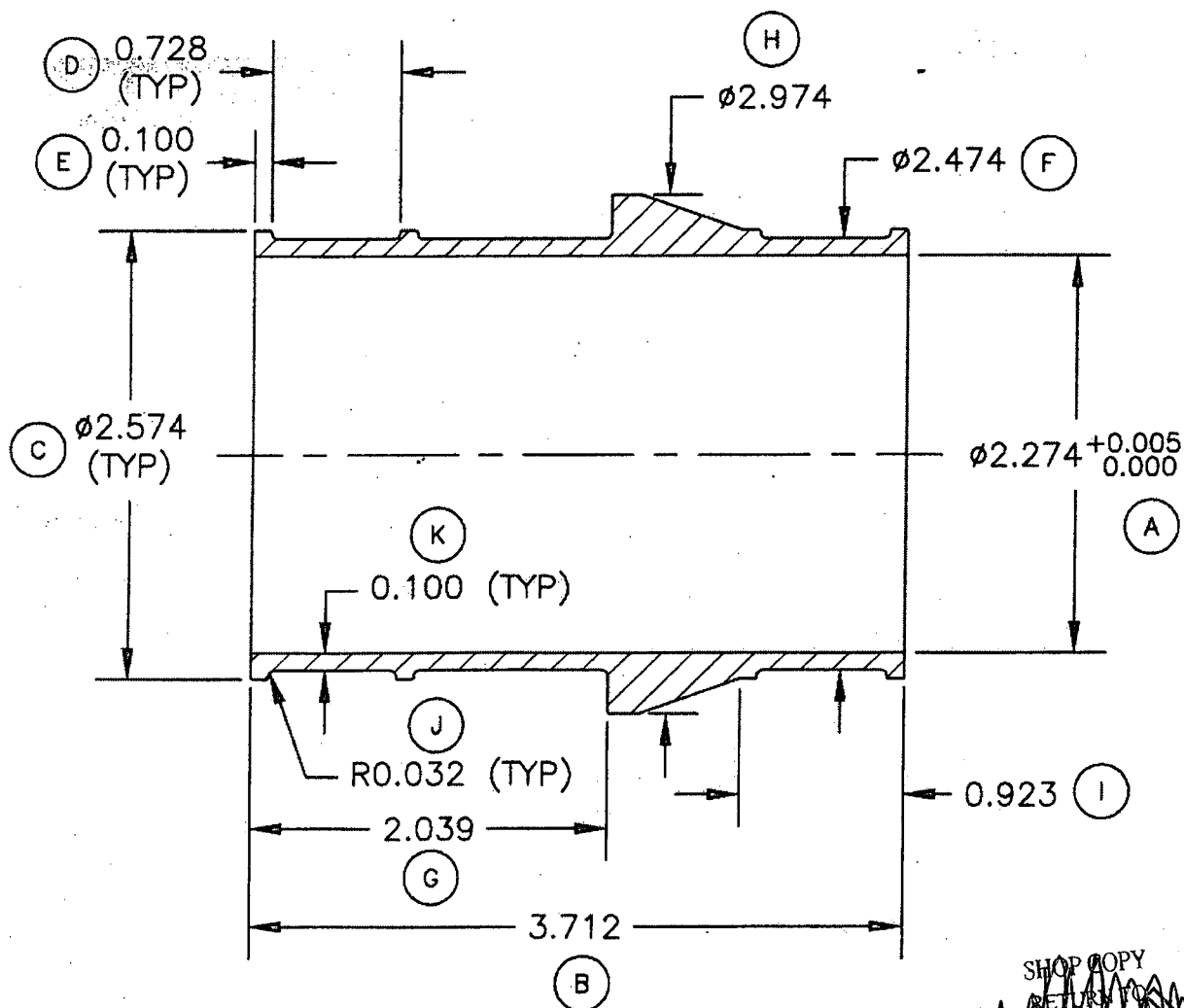
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 SUBJECT TO AMENDMENT
 WITHOUT NOTICE
 WORK ORDER
 NO 26715



DESIGN RT	DRAWN BY RT	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED [Signature]	APPROVED [Signature]	DRAWING NO. DSK 076	REV. A SHEET 1 OF 1
DATE 03.05.20		TITLE TURNING DETAIL FOR D2891-1	SCALE 1:1
A	03.05.20	NEW ISSUE	

RELEASED
03.07.01 [Signature]



D2891-1 TURNING DETAIL

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CUSTOMER 96294		SHIP DATE 05/02/06 SHP		GROSS WEIGHT 114		QUOTE 30-161786-1		OF 2		PACKING LIST	
BILL TO: DART AEROSPACE		WORK ORDER ***		ORDER DATE 04/25/06 ORD		DELIVERY DATE 05/02/06 DEL		SHIP BRANCH 30 (01)		TEST RESULTS	
SHIP TO: DART AEROSPACE 1270 ABERDEEN ST HAWKESBURY ON CANADA K6A 1K7		01		6905 KENDERRY GATE, MISSISSAUGA ONTARIO, CANADA L5T 2Y		Copper and Brass Sales Canada A Thyssenkrupp Materials NA company		30-TOR		WORK ORDER UZ5247	
CUSTOMER P.O. NUMBER PO00001071		TERRITORY 01		ENTRY ID 30BXT		CUSTOMER SIGNATURE:		DATE:			
BUYER LINDA LACELLE		INSIDE SALES BRIAN TEDESCO		QUANTITY		ORDERED		SHIPPED			
BUYER TELEPHONE (613) 632-9577		INSIDE SALES TELEPHONE (905) 696-8100 37622		INVENTORY		89.67 LB		92.00			
SHIP VIA		SHIPPING STATUS		BILLING		10.00 PC		10.00			
INTERNAL		COMPLETE X		PARTIAL		CANCEL		WAREHOUSE			
TO CUSTOMER COMMON/FRT-CCX		FOB DEST		PACKED WITH OTHER GOODS							
BILL OF LADING		FREIGHT STATUS PPD		FINISHED GOODS LOCATION		WARN LABEL:1017					
PART DESCRIPTION RD T-17-4 HFRT COND A SS BAR (6" & BELOW), 3-1/4 (+.0468 -0) -DART AEROSPACE, CUT 3.8" (+.125, -0) Test Results Attn to: QA Department.											
SPECIAL INSTRUCTIONS "Shipping, do not place any packages or goods on top of our material."											
FULL		SCRAP		FILLED BY SC		PACKED BY		QA AUDIT			
CUSTOMER RECEIVING HOURS 8-3		MAX SKID WEIGHT 100		LOADING INSTRUCTIONS HAND, CRANE, FORK, DOCK		MAXIMUM BUNDLE WEIGHT 200					
BOXES 1	BARS	CASES	CUSH	PKGS	SKIDS	BOLS	TUBES	CTNS	FLAT	COILS	
INSPECTION RECORD											

TEST RESULTS

CERTIFICATE OF COMPLIANCE

We hereby certify that mercury or any of its compounds are not used in the processing and distribution of our products. The products we distribute are not hazardous in their received state. For MSDS sheets go to www.copperandbrass.com/msds or call 248-233-5682. We hereby certify that the material above complies with the following specifications:

ASTM-A564	AMS 5643Q	AISI 630	ROHS COMPLIANT
TAG NO	QUANTITY UOM VENDOR VEND PO HEAT/LOT	PCS TAG NO	QUANTITY UOM VENDOR VEND PO HEAT/LOT
	92.00 LB VALBRUN OCE2857 414958	1	

Lu/pt/13

MARY L. TAYLOR

- General Manager: TORONTO

PRINTED 04/28/06 11:07 AM

CONTROL NO 00060

COPPER AND BRASS SALES CANADA IS A DIVISION OF THYSSENKRUPP MATERIALS, CA. LTD./LIEB

**VALBRUNA****SLATER STAINLESS, INC.**2400 Taylor Street West, P.O. Box 630
Fort Wayne, Indiana USA 46801
Phone: 260-434-2892 Fax: 260-434-2905**Product Certification Report****Report Number: 4044260****Certified on Feb 14, 2005 Page 1 of 2**

Order I.D. 0500135 028		Order Date 1/19/05		Commodity Code	
Dim 1 3.2500	Dim 2 .0000	Dim 3 .0000	Heat ID 414958	Customer ID 002471	Customer Purchase Order 14121
Product Shape Rounds		Product Surface HR & Rough Turned			Customer Grade 630
Length (Inches) 132.000 Min. 156.000 Max.			Bill of Lading # 400811	Weight	

Ship To**FIRST METALS, INC.
4747 OATES ROAD
HOUSTON, TX 77013****Sold To****VALBRUNA STAINLESS, INC.
4747 OATES ROAD
HOUSTON, TX. 77013****Lifts: 0042****API 6A****FMI630 9 15.03****ASTMA 564-02a GR 630****CHEMICAL ANALYSIS****AISI 17400****FMIGB 9 15.03****ASTM A484-00****UNS S17400****AMS 5643Q****ASMESA-564-02**

C	Mn	P	S	Si	Cr	Ni	Mo	Cu	N	Cb	Ta	Cb+Ta
.04	.62	.018	.022	.46	15.62	4.68	.15	3.31	.04	.30	.001	.30

HB**344****TENSILE PROPERTIES
CAPABILITY**

HB	TS (PSI)	.2%YS (PSI)	%EL(2")	%RA	AGE(F)
419	207000	190300	15.0	48.0	900

MAGNETIC PARTICLE TEST**FREQ SEV****AVG .00 .00****PRODUCTION HEAT TREATMENT**

SOL-ANN(F)	SOL-ANN(HR)	QUENCH
1900	6.00	Air

MACRO ASTM E340/E381**MACRO****OK****OK****OK****PERCENT FERRITE****% FERRITE****AVG 1.5****No mercury or low melting alloy contamination. No weld repair.****Reduction ratio 5 To 1 Min.****Electric Furnace melted; AOD refined.****Ultrasonic test OK.****We certify that the contents of this report are correct and that all operations performed by our company or subcontractors are in compliance with material specifications and the ASME Boiler & Pressure Code. Section III, Section III, Subsection NCA-3800, 2001 edition. 02 Addenda****Results relate only to the items tested. Certification shall not be reproduced except in full, without written approval of Valbruna Stainless Inc. The recording of false, fictitious, or fraudulent statements on this document may be punished as a felony under federal statutes, including Federal law, Title 18, Chapter 47. Consult material safety data sheet (MSDS) for hazard info.****I hereby certify that the reported figures are correct as contained in the records of the corporation.****Manager Laboratory Services****Dennis Hackett**

**VALBRUNA****SLATER STAINLESS, INC.**2400 Taylor Street-West, P.O. Box 630
Fort Wayne, Indiana USA 46801
Phone: 260-434-2892 Fax: 260-434-2905**Product Certification Report****Report Number: 4044260****Certified on Feb 14, 2005 Page 2 of 2**

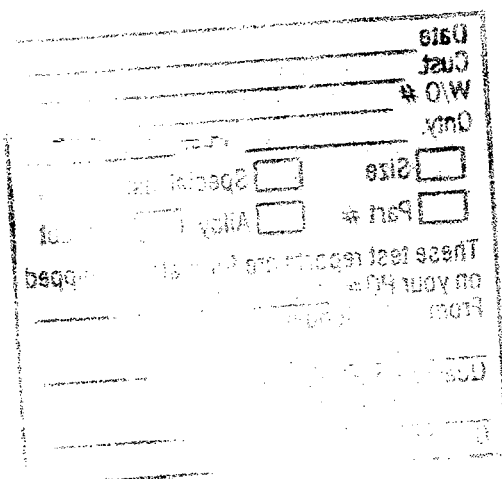
Order I.D. 0500135 028		Order Date 1/19/05		Commodity Code			
Dim 1 3.2500	Dim 2 .0000	Dim 3 .0000	Heat I.D. 414958	Customer I.D. 002471	Customer Purchase Order PO# CE2857		
Product Shape Rounds			Product Surface HR & Rough Turned			Customer Grade 630	
Length (Inches) 132.000 Min. 156.000 Max.			Bill of Lading # 400811	Weight			

**Ship
To****FIRST METALS, INC.
4747 OATES ROAD
HOUSTON, TX 77013****Sold
To****VALBRUNA STAINLESS, INC.
4747 OATES ROAD
HOUSTON, TX. 77013**

Chemical testing performed to one or several of the following ASTM methods: E415, E572, E1019, E1085, E1086.
Material melted in Italy, manufactured in the United States.

Material conforms to listed specifications.

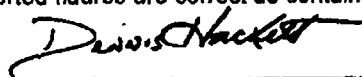
Quality system is compliant with ISO 9001:2000. Produced in accordance with EN 10204 3.1B.



Results relate only to the items tested. Certification shall not be reproduced except in full, without written approval of Valbruna Stainless Inc. The recording of false, fictitious, or fraudulent statements on this document may be punished as a felony under federal statutes, including Federal law, Title 18, Chapter 47. Consult material safety data sheet (MSDS) for hazard info.

I hereby certify that the reported figures are correct as contained in the records of the corporation.

Manager Laboratory Services


Dennis Hackett

COPPER AND BRASS SALES

MATERIAL TYPE STAINLESS STEEL

AISI SERIES
200 300 400
AND
PRECIPIT HARDENING GRADES

"WARNING"

INHALATION OF FUMES, FRESHLY GENERATED BY THE WELDING OF STAINLESS STEEL CONTAINING ONE OR MORE OF THE FOLLOWING INGREDIENTS, ZINC, MAGNESIUM OR COPPER, ARE KNOWN TO CAUSE METAL FUME FEVER. INHALATION OF DUST OR FUME FROM STAINLESS STEEL CONTAINING ONE OR MORE OF THE FOLLOWING INGREDIENTS, ALUMINUM, IRON, MANGANESE, SELENIUM, OR TIN, HAS ALSO BEEN REPORTED TO CAUSE METAL FUME FEVER AND MAY CAUSE IRRITATION TO THE RESPIRATORY TRACT AND/OR AGGRAVATE PRE-EXISTING CONDITIONS. TARGET ORGAN, IS PRIMARILY THE LUNG.

THIS PRODUCT CONTAINS CHROMIUM. EXPOSURE TO CHROMIUM DUST OR FUME MAY CAUSE METAL FUME FEVER WITH FLU-LIKE SYMPTOMS AND KIDNEY AND LIVER DAMAGE. UNDER HIGH TEMPERATURES, HEXAVALENT CHROMIUM MAY BE PRODUCED, IF IN THE INSOLUBLE FORM, IT IS A CONFIRMED HUMAN CARCINOGEN. THIS PRODUCT MAY ALSO CONTAIN NICKEL AND COBALT. INHALATION OF NICKEL OR COBALT DUST OR FUME MAY RESULT IN INFLAMMATION OF THE RESPIRATORY TRACT. NICKEL AND COBALT HAVE BEEN IDENTIFIED AS POTENTIAL HUMAN CARCINOGENS.

IF COATED WITH OIL, MAY CAUSE SKIN IRRITATION/DERMATITIS BY CONTACT. WELDING FUME IS LISTED AS A POSSIBLE CARCINOGENIC TO HUMANS.

READ THE STAINLESS STEEL MATERIAL SAFETY DATA SHEET (MSDS) ON FILE WITH YOUR EMPLOYER BEFORE WORKING WITH THIS MATERIAL

- * If processing or recycling produces particulate, use exhaust ventilation or other controls designed to prevent exposure to workers. Examples of such activities include melting, welding, grinding, abrasive sawing, sanding and polishing. Any activity which abrades the surface of this material can generate airborne particulate. Use respiratory protection (P100, quantitative fit testing required) if exposures exceed the permissible limits.
- * The Occupational Safety and Health Administration (OSHA) have set mandatory limits on occupational exposures.
- * Stainless Steel, in solid form and as contained in finished products presents no special health risk.
- * Sold for manufacturing purposes only. This product can be recycled; contact your sales representative.

The Occupational Safety and Health Administration require employers to provide training in the proper use of this product.

For additional information, call or write to Copper and Brass Sales, 22355 West Eleven Mile Road, Southfield, MI 48034, telephone 248-233-5600, or visit our web site @ www.copperandbrass.com.



CERTIFICATE OF CONFORMITY

SOLD TO:

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, Ont.
K6A 1K7

SHIPPED TO:

same

<u>QUANTITY</u>	<u>PART NUMBER</u>	<u>PART NAME</u>	<u>P.O. NUMBER</u>
10	DSK076	Support as per Dwg DSK076 D6104-003 B28388	2068
8	DSK076	Support as per Dwg DSK076 D6104-003 B28077	2068
10	DSK076	Support as per Dwg DSK076 D6104-003 B26715	2068
20	DSK077	Support as per Dwg DSK077 D6104-003 B28389	2068
8	DSK077	Support as per Dwg DSK077 D6104-003 B27970	2068
7	DSK077	Support as per Dwg DSK077 D6104-003 B28078	2068
14	DSK080	Support as per Dwg DSK080 D6104-011 B27266	2068

MATERIAL: supplied by DART

We hereby certify that the above parts were made in conformance with applicable drawings.

METEC Metal Technology Inc.


Shigi (Regula) Walz

Vankleek Hill, September 20, 2006

